### **Product Bulletin**

#### Concept® 290 ChalkMark™

## **CALENDERED VINYL Removable Adhesive**

Concept® 290 **ChalkMark™** vinyl is a 125 mic matte black chalkboard vinyl with a clear high-tack removable adhesive on a 135 gsm liner. **ChalkMark™** is commonly used to produce decorative vinyl graphics on vinyl cutting equipment and for covering large areas for menu boards or murals.

**Applications** Concept® 290 **ChalkMark**™ can be used to create promotion graphics, menu boards,

point of-purchase graphics and decorations for bedroom walls.  $\textbf{ChalkMark}^{\intercal M}$  is not

designed for coated/sealed/treated stainless steel, brass or bronze surfaces.

UV flatbed only (white ink). Not intended for Solvent, Eco-Solvent or Latex ink

systems.

**Thickness** Film 125 mic.

Adhesive 25 mic Liner 135 gsm

(Thickness variance +/- 10%)

**Temperature Ranges** Minimum application temperature +4,4°Celsius

Service temperature -40°C bis +93°C.

**Expected Durability** Interior application only.

**Removability** Clean removability from smooth painted drywall up to 1 year.

Adhesion To stainless steel 5,47 N/25mm

Tested according to PSTC-101 Method A procedure with 24 -hour dwell at 21°C and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly

before production.

Water Resistance Excellent.

Humidity Resistance Excellent.

Classifications Concept®290 ChalkMark™ is compliant with CPSIA 2008, RoHS and REACH.

**Storage Stability** One year shelf life stored at 21°C and 50% relative humidity.

**Product Series** E290-54 1,37m x 50m

E290-60 1,52m x 50m

**Recommendations** Concept®290 ChalkMark™ vinyl works with \*standard chalk, soft chalk, and liquid chalk

markers.

\*Please note that standard chalks vary and some may mar or scratch the vinyl surface due to their hardness and density, as well as the amount of pressure applied.

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Manufacturer of Pressure Sensitive Films, Traffic Graffic Floor Advertising Films, Custom Coatings and Printing Inks

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We recommend you test a small section of the film first. Soft chalk and Liquid Chalk Markers are ideal for this type of surface and will clean up with water and/or no stronger than 70/30 isopropyl alcohol (water to alcohol ratio).

#### Recommended brands:

ChalkMark™ has been tested with the following brands:

- Liquid Chalk Markers: Elmers Board Mate Markers, ChalkInk Markers and Expo BrightSticks
- Soft Chalk: Staedtler Karat Soft Pastel Chalks



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