## **Product Bulletin**

## Concept<sup>®</sup> 116

## PERMANENT/ REMOVABLE AIR EGRESS MOUNTING FILM

Concept<sup>®</sup> 116 is a double-coated pressure sensitive 25 mic clear polyester film with 200-4985 permanent adhesive on one side and 200-4999 removable adhesive on the other side. Concept<sup>®</sup>116 has a 115 gsm clear air egress PET liner printed with **"Remove to Expose Adhesive"** on the removable adhesive side. This air egress liner assures smooth bubble free application. The clear liner allows the graphics to be viewed after lamination with Concept<sup>®</sup> 116. This product is designed for laminating thin flexible plastic films and papers commonly found in graphics for temporary application to glass. The permanent AP adhesive is protected by a 35 gsm clear polyester liner. This clear mounting film can be laminated by the cold laminating process without the addition of heat.

Applications	Concept <sup>®</sup> 116 is designed to produce two sided decals using digital prints, screen printed and other printed images for application to glass. These decals are cleanly removable. In all cases the substrates must be clean and free of dust, dirt and oil. This product is not recommended for tinted or laminated windows. May be used on substrates other than glass but your specific application must be thoroughly tested before production.	
	Concept <sup>®</sup> 116 is intended for graphic film and paper laminations and it is not a structural mounting tape.	
Thickness	Carrier Film Adhesive AP Liner Air Egress Liner (Thickness variance +/- 10%)	25 mic. 20 mic je Seite 35 gsm 115 gsm
Dimensional Stability Temperature Ranges	Good. Minimum application temperature Service temperature range	-4,4°Celsius -40°C bis +82°C.
Exterior Application	Removability of 200-4999 adhesive from standard window glass is up to 6 months under normal exposure conditions.	
Adhesion Storage Stability	To glass To standard test panels When tested according to PSTC-10	oolyester film before adhesion testing) 3,28 bis 10,94 N/25mm 3,28 bis 10,94 N/25mm 1 Method A with a 24-hr. dwell at 21°C and 50% dividual values may vary. Test thoroughly before at 21°C and 50% relative humidity.
Product Series	E116-54 1,37m x 50m	
Recommendations	Completely evaporate inkjet solvents before laminating mounting film. Failure to do so may facilitate solvent penetration resulting in vinyl degradation.	



Manufacturer of Pressure Sensitive Films, Traffic Graffic Floor Advertising Films, Custom Coatings and Printing Inks.

309 S. Union • P.O. Box 158 • Sparta, Michigan 49345 • (616) 887-7387 • (800)253-3664 • FAX (616)887-0537

Web Site: www.generalformulations.com • e-mail: gfiinfo@generalformulations.com

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